

Date: Tuesday, 19/08/2008 4:06:12 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE END PLATE
Job Number : 41480	
Estimate Number : 13413	
P.O. Number :	Part Number : PB6743001131
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B67-43001 P.35
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 40020	Material :
Written By :	Due Date : 18/09/2008 Qty: 20 Um: Each
Checked & Approved By : <u>ND 08.8.20</u>	
Comment : est rev A new issue 08.06.19 DD verified: EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M6061T6S125	6061-T6 .125 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.0057 sf(s)/Unit Total: 0.1134 sf(s)

6061-T6 .125Sheet

batch:- 08730B8-9-3

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1B8-9-3

2-Deburr if necessary

8/9/17 245924

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

B8-9-3**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECKcounter 08/08/22 420

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST13388 08/09/23 124

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:12 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END PLATE

Job Number: 41480

Part Number: PB6743001131

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/24 *df*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-23

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

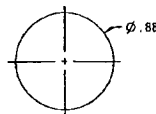
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

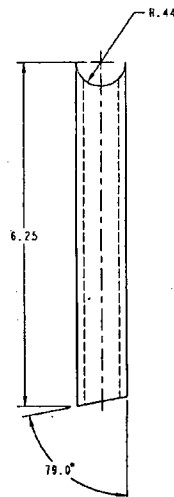
NOTE: Date & initial all entries

RELEASED
06.01.70

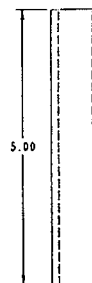
① -157 TUBE
MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000



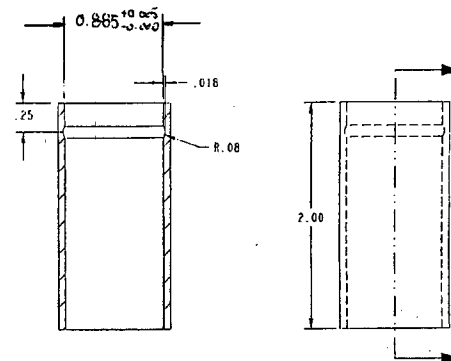
② -131 TUBE END CAP
MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 2.000



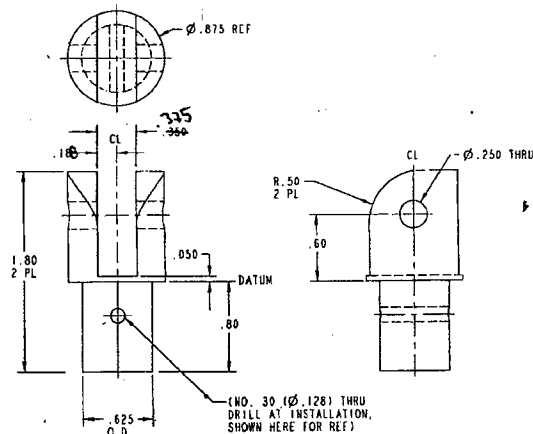
① -127 HANDLE ARM
MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000



① -129 TUBE HANDLE
MATL: .875 OD X .125 WALL 6061-T6, 00-A-200/8
SCALE 1.000



① -137 LOCKING SLEEVE
MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6
SCALE 2.000
JCM



① -133 CLEVIS
MATL: .875 BMD, 6061-T6, 00-A-200/8
SCALE 2.000
JCM

PREMIER AVIATION, INC.
8800 Aviation Parkway, Grand Prairie, Texas 75050
FIG. 0001 - DRAWING NO. B67-43001
SHEET 35 OF 45

ORIGINAL

NO. 41780
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY
14780

PB 6743001-131

X	First Article	X	Prototype
----------	----------------------	----------	------------------

Measured by:	B	Audited by:	J	Prototype Approval:	n
Date:	8-9-3	Date:	08/09/22	Date:	4

